

## Receiving Report

Date: 9/9/12

Batch No: M/10091

Supplier: MAGNA

Dart P/O: 10241

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order ☒ N/A ☐

Discrepancies B 31423

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 09/09/103  
 Date RCP 10241  
 Received/Costing 02  
 Initial  

Location



# Magna Stainless

5775 Kieran St, Saint-Laurent QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## INVOICE

Pg 1 of 1 I016180

### SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

### SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

MTR:Y

INVOICE DATE:	09/02/09
ORDER DATE:	08/24/09
SHIP DATE:	09/02/09
ORDER NUMBER:	W017366
PURCHASE ORDER:	PO10241

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		16	PC	ALUMINUM - LB 6061-T6 2 1/2" X 8.250 X 7.95 L030775 16 PC/16 LB 7.95 ON THE GRIAN	16 UN	70.00	1,120.00
		8	PC	6061-T6 2 1/2" X 8.250 X 6.500 L030779 4 PC/4 LB L030780 2 PC/2 LB L030781 2 PC/2 LB 6.500 ON THE GRAIN	8 UN	60.00	480.00

RECEIVED SEP 09 2009

09/03/09 14:08:57

Merchandise:	1,600.00
Surcharges:	
No Tax Costs:	
GST	80.00
Total Due:	1,680.00

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471  
G.S.T. # 881565899 RT0001



### Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## PACKING LIST

I016180

Page: 1 of 1

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET


SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY, ON  
K6A 1K7  
Contact: LINDA

HAWKESBURY, ON  
K6A 1K7  
Ship Terms: PREPAID

MTR:Y

SPECIAL INSTRUCTIONS

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS	ERYCK BLAIS	(613) 632-5200	(613) 632-1053	PO10241	
Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W017366	NET 30 DAYS 	NIR:R-557065-1	08/24/09	08/31/09	09/02/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
16		PC	ALUMINUM - LB 6061-T6 2 1/2" X 8.250 X 7.95			16
			16 LB / 16 PC	L030775	622276	16
8		PC	7.95 ON THE GRIAN 6061-T6 2 1/2" X 8.250 X 6.500			8
			4 LB / 4 PC	L030779	15268	4
			2 LB / 2 PC	L030780	15405	2
			2 LB / 2 PC	L030781	622270	2
			6.500 ON THE GRAIN			
Skids: 2				Total Weight:		24 LB

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO10241

Purchase Order Date 8/24/09

PO Print Date 8/24/09

Page Number 1 of 1

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Linda Lacelle

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D6102-011P D	6061-T6 8.25x6.5x2.5	8/31/09 Yes	8.00 Each	Yours ppd	\$60.0000	\$480.00

Special Inst:

ALUM BILLET 6.500 X 8.250 X 2.500  
THICK  
- TOLERANCE ON ALL DIM IS +0.06/-  
0.00  
- GRAIN DIRECTION ALONG 6.500"  
LENGTH  
MATERIAL 6061-T6/T6511 (QQ-A-250/11  
OR QQ-A-200/8)

2	D6102-010P D	6061-T6 8.25x7.95x2.5	8/31/09 Yes	16.00 Each	Yours ppd	\$70.0000	\$1,120.00
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Special Inst:

ALUM BILLET 7.950 X 8.250 X 2.500  
THICK  
- TOLERANCE ON ALL DIM IS +0.06/-  
0.00  
-GRAIN DIRECTION ALONG 7.950"  
LENGTH  
-MATERIAL: 6061-T6/T6511 (QQ-A-  
250/11 OR QQ-A-200/8)

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

PO Total:

\$1,600.00

Change Nbr: 1

Change Date: 8/24/09

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

**Chantal Lavoie**

**From:** Desbiens, Marc [mdesbien@amcastle.com]  
**Sent:** August 19, 2009 3:59 PM  
**To:** Chantal Lavoie  
**Subject:** RE: QUOTE

Hi

price & delivery on material.

D6102-010 X 20	\$ 46.00 pce	2-3 weeks
D6102-011 X 12	\$ 37.00 pce	2-3 weeks

> Marc  
Not on order

Thanks

This E-mail may contain proprietary information and may be confidential. You are to treat this material in accordance with your company's confidentiality policies and limit any distribution accordingly. If you are not the intended recipient of this E-mail, you are hereby notified that any dissemination, distribution or copying of this message is strictly prohibited. If you received this message in error, please delete it immediately.

8/24/09



## INSPECTION CERTIFICATE № 09.10502

EN 10204 - 3.1



Consigner: KAMENSK URALSKY METALLURGICAL WORKS 5, Zavodskaya Str., Kamenak Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3439) 39 62 22 Fax: (3439) 39 50 68				JOINT STOCK COMPANY						
Consignee:				Quantity: 3						
Contract number: N11234-S Article number: P80420DK004				Net Weight kg: 2326						
				Specification No: N11234 Lot No: 1 Package No: 604571, 604572						
Description of Goods: Plates				Requirements on the Products:						
Grade of Product		Dimensions, inch/mm		Material conforms to quality of alloy: 6081 T651						
		2.5"X48.5"X144.5" 83.500X1231.9X3670.3		Product conforms to all requirements of ASTM-B209-07 AMS-QQ-A250/11AMS4027M, This product conforms to European Union RoHS Directive 2002/95/EC						
Mechanical Properties										
The Condition of Tested Standards	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)		Elongation %		Hardness, HB
				ksi	ksi	ksi	ksi	ksi	ksi	
Required				min	max	min	max	min	max	
	622276	13-4801	4	42.0	46.6	35.0	41.4	6.0	11.5	0.00
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4-0.8	0.7	0.15-0.40	0.15	0.8-1.2	0.04-0.36	-	0.26	0.15	-
Contents	0.82	0.4	0.19	0.05	1.0	0.06	-	0.03	0.09	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Plumbum Pb	Mn+Cr	Ca	Other Elements		Al
Required	-	-	-	-	-	-	-	Each		Total
Contents	-	-	-	-	-	-	-	0.05		0.15
								0.05		0.15
Other Tests										
Method	Macro-structure	Micro-structure	USI	Electro-conductivity	Contents H2 of metal's cm3/100gr		Mercury - Free "Russia is country of mass and manufacture"			
Result					0.25					

On behalf:

KUMW, JSC.

Date:

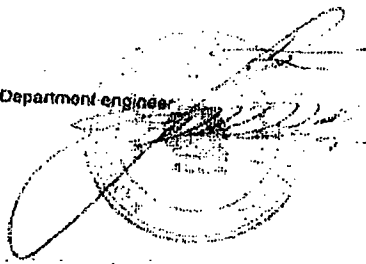
12.05.09

Inspector:

L.V. Belousova




Inspection Department engineer:

N.V. Alekhina



P006478-622276

P006478-15268

1, Zavodskaya Str. 347045 Belaya Kalina Rostov region Russia		Open Joint Stock Company «Alcoa Metallurg Rus»	
CUSTOMER Alcoa-Köfem Kft. Vescei u. 1-15 Szekesfehervar HU- 8000 Hungary		INSPECTION CERTIFICATE EN 10204-3.1	
CONSIGNEE Newell street, Southington, CT 06489, USA		№ 4737/0998 Date 04.07.08	
CONTRACT № 002/2008		APPENDIX № 30810098	
Description of Goods Aluminium Plates		ORDER № AM 13211/P80506DK 005	
Alloy and Temper 6061 T651		Standard ASTM B 209-07, ANSI-H35.2-2006, AMS-QQ-A-250/11, AMS 4027M	
Lot № 15268		Dimension 2,5000*60,500*144,500	
		Net Weight 1964 kg 4330 lbs	
		Gross Weight 2034 kg 4485 lbs	
MECHANICAL PROPERTIES		Ultimate Strength	Yield Strength
Units		KSI	KSI
Nominal requirements		min	max
Test results		42,0	35,0
		46,3-46,7	39,4-40,1
			13,4-14,0
CHEMICAL COMPOSITION, %			
	Si	Fe	Cu
Nominal requirements	min	0,40	0,15
	max	0,80	0,70
Test results	1-569	0,59	0,39
Cast №		0,28	0,10
		0,98	0,20
		0,04	0,087
		0,25	0,15
		0,036	
"melted & manufactured in the Russian Federation"			
It is hereby certified that the above material is manufactured in compliance with the specified standards and meets the stipulated requirements			
		Quality Control Inspector Чебода М.Р. 	
			

Формат ИДК/ИТ и ОП. 002/07




Inc 09-02-09

S90024D004-2 MAGNA STAINLESS PO: P006478 Part #: 4.00PC

S90824D004-2 MAGNA STAINLESS PO: P006478 Part #: 2.00PC

Inc 09-02-09

200 6478 - 15405

1, Zavodskaya Str. 347045 Beleysa Kalinov Rostov region Russia		Open Joint Stock Company «Alcoa Metallurg Rus»										№ 5239/1168 Date 01.09.08					
<b>CUSTOMER</b> Alcoa-Köfem Kft. Verscei u. 1-15 Szekesfehervar HU-8000 Hungary  <b>CONSIGNEE</b> Newell street, Southington, CT 06489, USA		<b>INSPECTION CERTIFICATE</b> EN 10204-3.1															
		CONTRACT № 002/2008				APPENDIX № 30810098				ORDER № AM 13211/P80506DK 005							
		Description of Goods Aluminium Plates															
		Alloy and Temper 6061 T651															
		Lot № 15405															
Standard ASTM B 209-07, ANSI-H35.2-2006, AMS 4027M Dimension 2,5000*60,500*144,500 Net Weight 982 kg 2165 lbs Qt. of packages pcs Gross Weight 1052 kg 2320 lbs																	
<b>MECHANICAL PROPERTIES</b>		Ultimate Strength		Yield Strength		Elongation											
Units		KSI		KSI		ER %											
Nominal requirements	min	42,0		35,0		6											
	max																
Test results		46,2		38,4		14,0											
<b>CHEMICAL COMPOSITION, %</b>																	
		Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti							
Nominal requirements	min	0,40		0,15		0,8	0,04										
	max	0,80	0,70	0,40	0,15	1,2	0,35		0,25	0,15							
Test results		1-587	0,62	0,38	0,28	0,10	1,02	0,21		0,043	0,053						
Cast №																	
"melted & manufactured in the Russian Federation"																	
It is hereby certified that the above material is manufactured in compliance with the specified standards and meets the stipulated requirements																	
																	
Quality Control Inspector Авсневич																	
 																	

Формы ИДЖИТ и ОЛ 002/07





## INSPECTION CERTIFICATE № 09.11210

EN 10204 - 3.1



Consigner: KAMENSK URALSKY METALLURGICAL WORKS 5, Zavodskaya Str., Kamenensk-Uralsky, Sverdlovsk Region, 623405, Russia Tel: (3438) 39 62 22 Fax: (3438) 39 50 68				JOINT STOCK COMPANY						
Contract number: N11234-S P80420DK004				Quantity: 1						
Article number:				Net Weight, kg: 1159						
Specification Nr: N11234				Lot Nr: 1						
Package Nr: 604827										
Description of Goods: Plates				Requirements on the Products:						
Grade of Product		Dimensions, inch/mm		Material conforms to quality of alloy: 8061 T651						
		2.5"X72.5"X144.5" 63.500X1841.5X3670.3		Product conforms to all requirements of: ASTM-B209-07, AMS-QQ-A250/11, AMS4027M, This product conforms to European Union RoHS Directive 2002/95/EC						
Mechanical Properties										
The Condition of Tested Standards	Lot Number	Cast Number	Number of Tests	Tensile Strength		Yield Strength (0.2% offset)		Elongation, %		Hardness, HB
				ksi	min max	ksi	min max	min	max	
Required				42.0	-	35.0	-	8.0	-	
	622270	13-4800	4	47.0	47.8	43.0	43.8	9.5	12.0	
Chemical Composition, %										
Element	Silicon Si	Iron Fe	Copper Cu	Manganese Mn	Magnesium Mg	Chromium Cr	Nickel Ni	Zinc Zn	Titanium Ti	Zirconium Zr
Required	0.4-0.8	0.7	0.15-0.40	0.15	0.6-1.2	0.04-0.35	-	0.25	0.15	-
Contents	0.83	0.3	0.17	0.05	1.0	0.06	-	0.04	0.08	-
Element	Ti+Zr	Na	Tin Sn	Bismuth Bi	Platinum Pt	Mn+Cr	Cu	Other Elements		Al
Required	-	-	-	-	-	-	-	Each	Total	-
Contents	-	-	-	-	-	-	-	0.05	0.15	remainder
								0.05	0.15	remainder
Other Tests										
Method	Macro-structure	Micro-structure	USI	Electro-conductivity	Contents H2 of metals cm3/100gr	Mercury - Free "Russia is country of melt and manufacture"				
Result					0.18					

On behalf:

KUMW, JSC.

Date:

18.05.09

Inspector:

K.V. Zilyanova

Inspection Department engineer:

N.V. Alekhina

P006478-622270